

# Assembly Instructions

## FlexStation Corner Desk Overhead Cabinet Venus Overhead

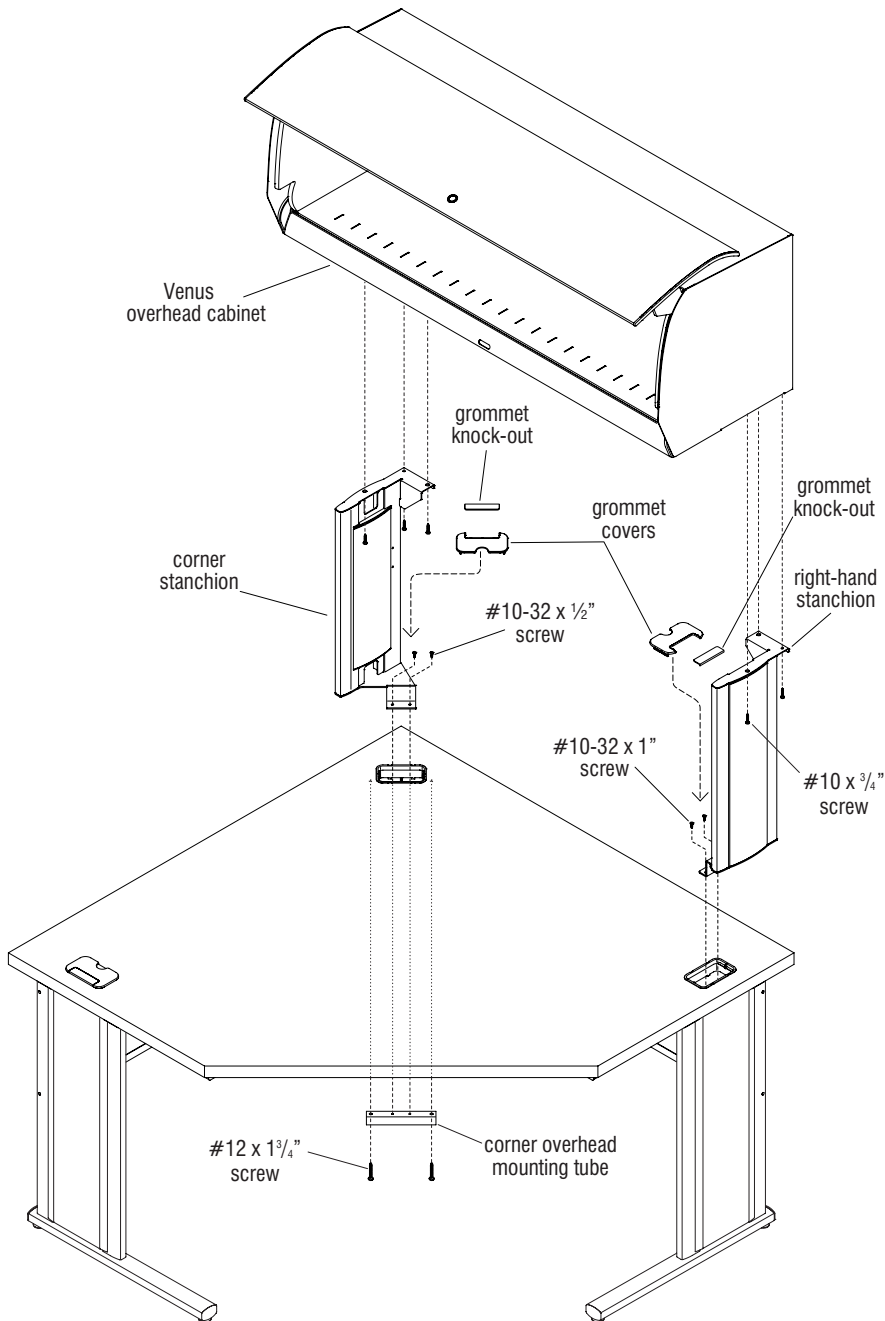


Figure 1

**Note:** Determine if cabinet to be installed is to be right-hand or left. This instruction covers right, though left-hand cabinet installation is similar, it will have a different set of overhead stanchions.

**Note:** FlexStation Corner Desk must be fully assembled prior to installing the overhead unit.

1. Begin by removing grommet covers at the rear corner, and side location where the overhead cabinet will be installed (Figure 1).
2. At the rear corner, from underneath the corner worksurface, install a corner overhead mounting tube using two #12 x 1<sup>3</sup>/<sub>4</sub>" screws (Figure 1).
3. Position the corner stanchion (left-hand) as illustrated through the corner grommet hole, aligning the mounting holes in the bracket of the stanchion with the mounting holes in the top of the corner overhead mounting tube. Secure bracket to tube using two #10-32 x 1/2" screws (Figure 1).
4. Position the right-hand stanchion with the bracket through the grommet hole, aligning the mounting holes in the bracket of the stanchion with the mounting holes in the top of the right-hand leg. Secure bracket to leg using two #10-32 x 1/2" screws (Figure 1).
5. Carefully set the Venus Overhead Cabinet onto the two installed stanchions. Align the three sets of mounting holes on each side of cabinet/stanchion and secure using three #10 x 3/4" screws each side (Figure 1).
6. Remove the knock-outs from the grommet covers removed in step 1, and snap them back into place in the grommet holes at the stanchions (Figure 2).



Assemble units as described herein only. To do otherwise may result in instability. All screws, nuts and bolts must be tightened securely and must be checked periodically after assembly. Failure to assemble properly, or to secure parts may result in assembly failure and personal injury.

# FlexStation® Corner Desk - Universal Overhead Cabinet

## Assembly Instructions



Assemble units as described herein only. To do otherwise may result in instability. All screws, nuts and bolts must be tightened securely and must be checked periodically after assembly. Failure to assemble properly, or to secure parts may result in assembly failure and personal injury.

**Note:** Determine if cabinet to be installed is to be right-hand or left. This instruction covers right, though left-hand cabinet installation is similar, it will have a different set of overhead stanchions.

**Note:** FlexStation Corner Desk must be fully assembled prior to installing the overhead unit.

1. Begin by removing grommet covers at the rear corner, and side location where the overhead cabinet will be installed (Figure 2).
2. At the rear corner, from underneath the corner worksurface, install a corner overhead mounting tube using two #12 x 1 3/4" screws (Figure 2).
3. Position the corner stanchion (left-hand) as illustrated through the corner grommet hole, aligning the mounting holes in the bracket of the stanchion with the mounting holes of the corner overhead mounting tube. Secure bracket to tube using two #10-32 x 1/2" screws (Figure 2).
4. Position the right-hand stanchion with the bracket through the grommet hole, aligning the mounting holes in the bracket of the stanchion with the mounting holes in the top of the right-hand leg. Secure bracket to leg using two #10-32 x 1/2" screws (Figure 2).
5. Carefully set the Universal Overhead Cabinet onto the two installed stanchions. Align the two sets of mounting holes on each side of the cabinet/ stanchion at the rear and secure using two #10-32 x 1/2" screws and tooth washers at each side (Figure 2).

6. At the underside of the cabinet, and the inside top of each stanchion, secure the stanchion top to the cabinet bottom using two #8-32 x 1/2" screws at each side (Figure 2).
7. Remove the knock-outs from the grommet covers removed in step 1, and snap them back into place in the grommet holes at the stanchions (Figure 2).

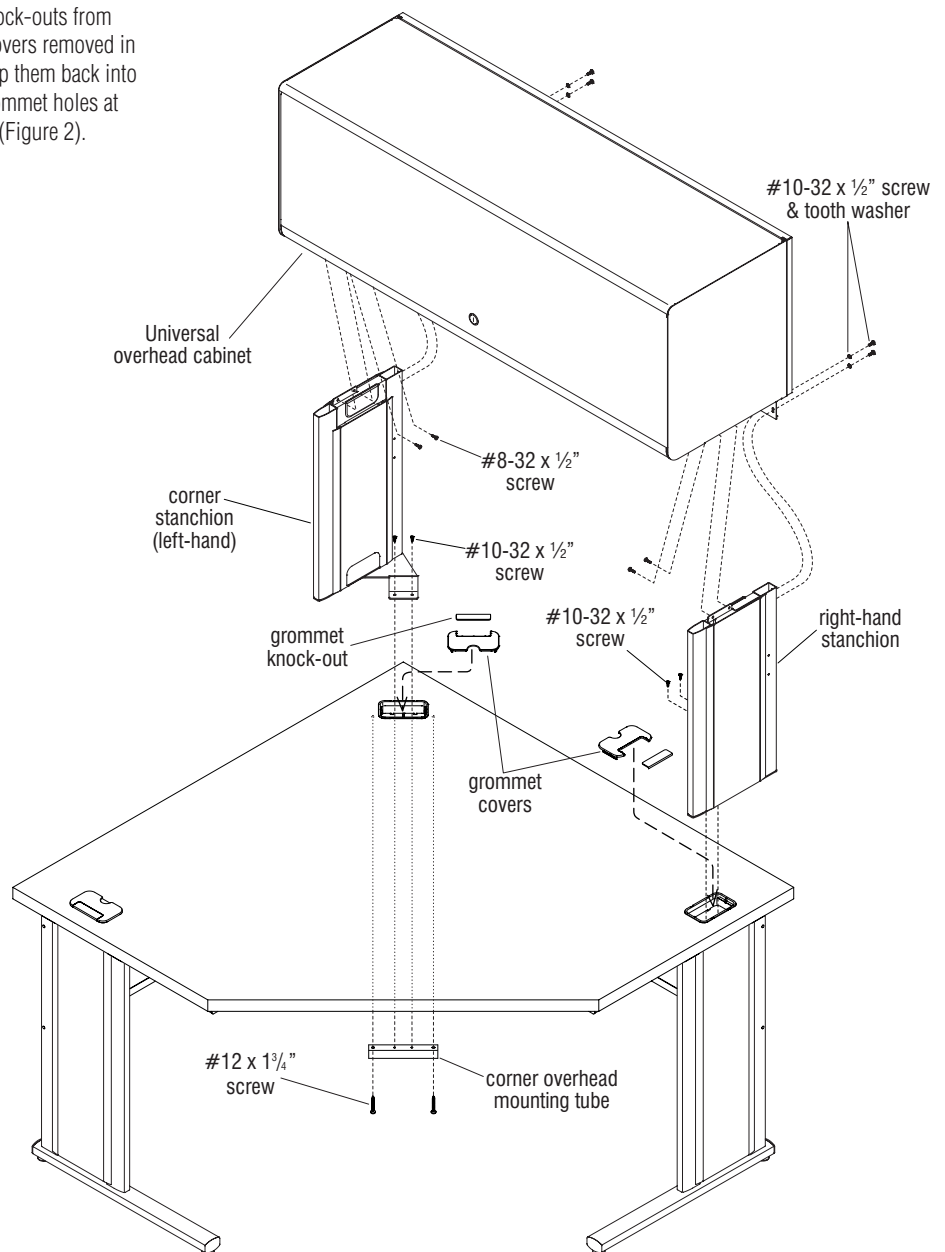



Figure 2



Assemble units as described herein only. To do otherwise may result in instability. All screws, nuts and bolts must be tightened securely and must be checked periodically after assembly. Failure to assemble properly, or to secure parts may result in assembly failure and personal injury.

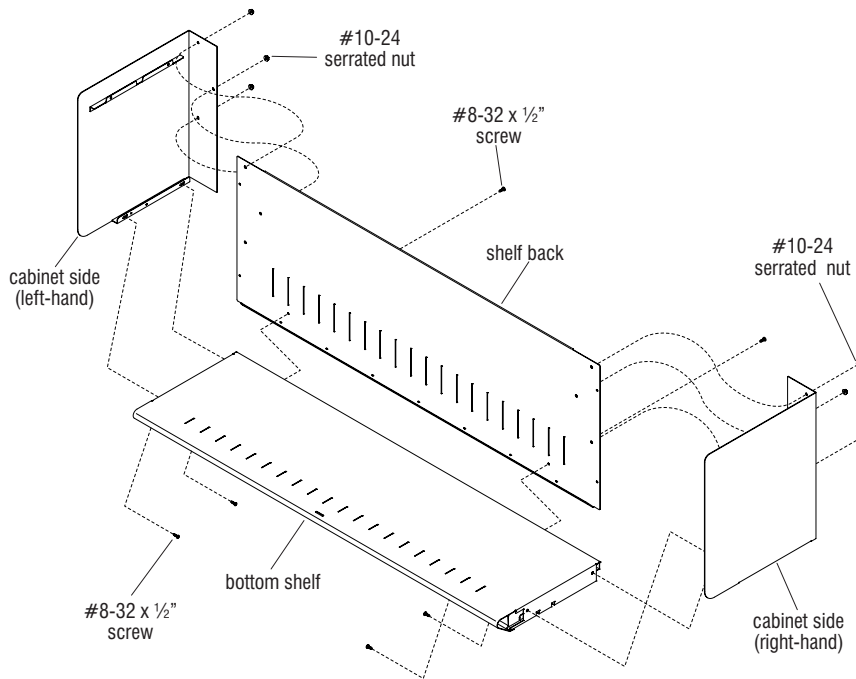


Figure 1

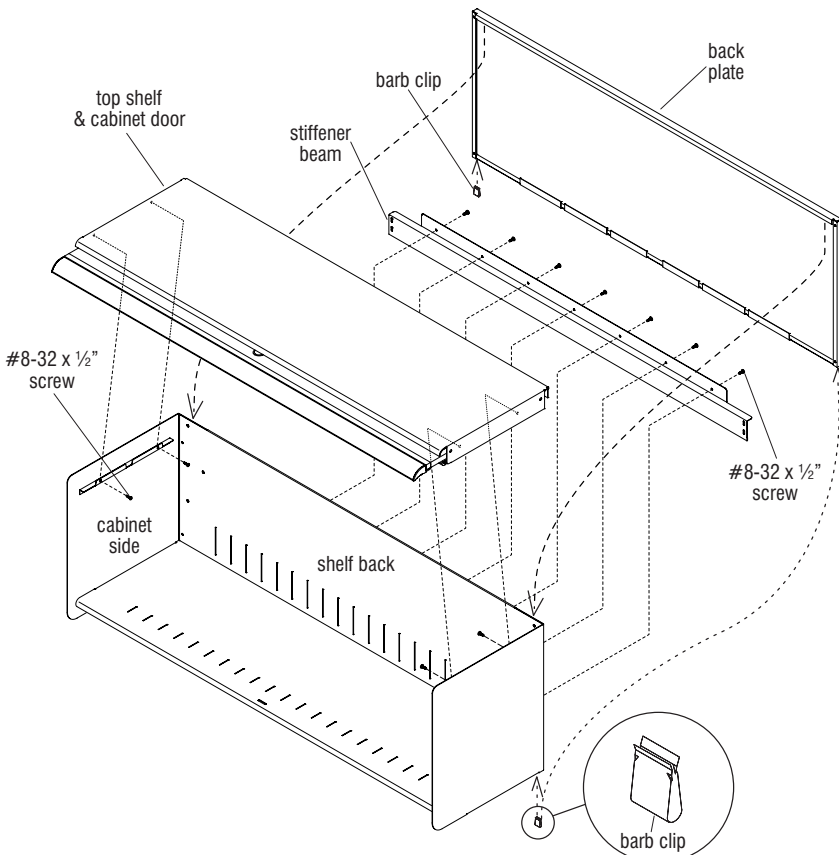


Figure 2

1. Orient the shelf back to the right-and left-hand cabinet sides as illustrated. Position the rear vertical mounting flanges of both cabinet sides so the three studs on each end of the shelf back go through the three holes in each cabinet side. Place #10-24 serrated nuts on each of the three studs at each end and secure cabinet sides to the shelf back (Figure 1).
2. Move the bottom shelf into position between the cabinet shelves, above the lower mounting flanges and toward to the shelf back. Nest the bottom shelf down onto the cabinet side lower mounting flanges and align mounting holes. Secure the bottom shelf to the cabinet sides from underneath, at each end using two #8-32 x 1/2" screws (Figure 1).
3. At the lower rear of the shelf back, secure the shelf back to the back edge of the bottom shelf using two #8-32 x 1/2" screws (Figure 1).
4. Carefully set the top shelf/ cabinet door down onto the top mounting flanges of the cabinet sides. Align mounting holes and secure using two #8-32 x 1/2" screws at each side from inside the cabinet (Figure 2).
5. Position the stiffener beam to the lower rear of the cabinet assembly, align mounting holes and secure using #8-32 x 1/2" screws supplied (Figure 2).
6. Orient the back plate as illustrated and hang it onto the back of the cabinet such that the top vertical flange of the back plate captures the top inside edge of the shelf back. Use the two barb clips provided and press them up at the underside of the cabinet to attach the bottom of the back plate to the bottom, rear of the shelf back (Figure 2).

